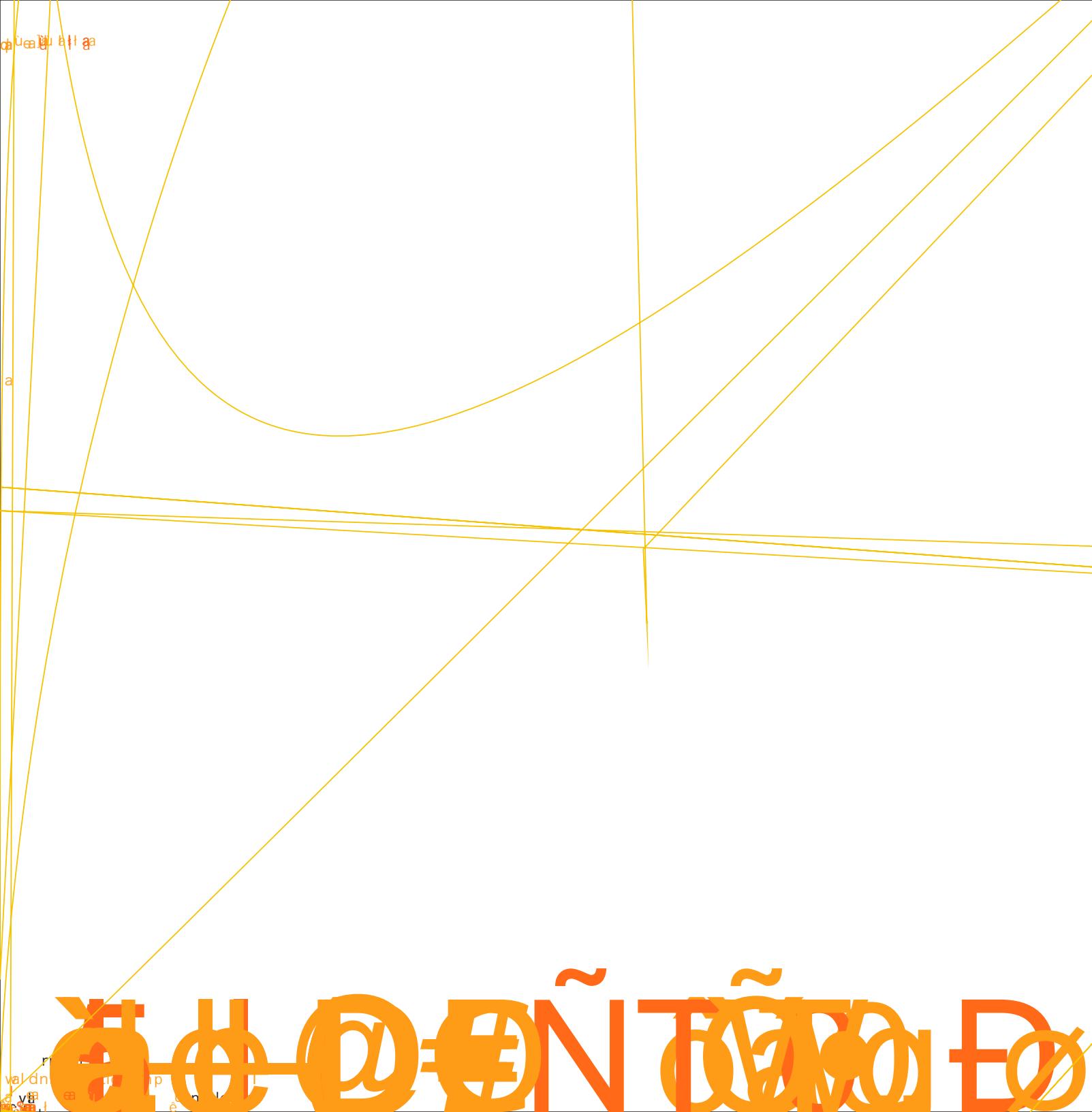




D MARK



Variable clamping

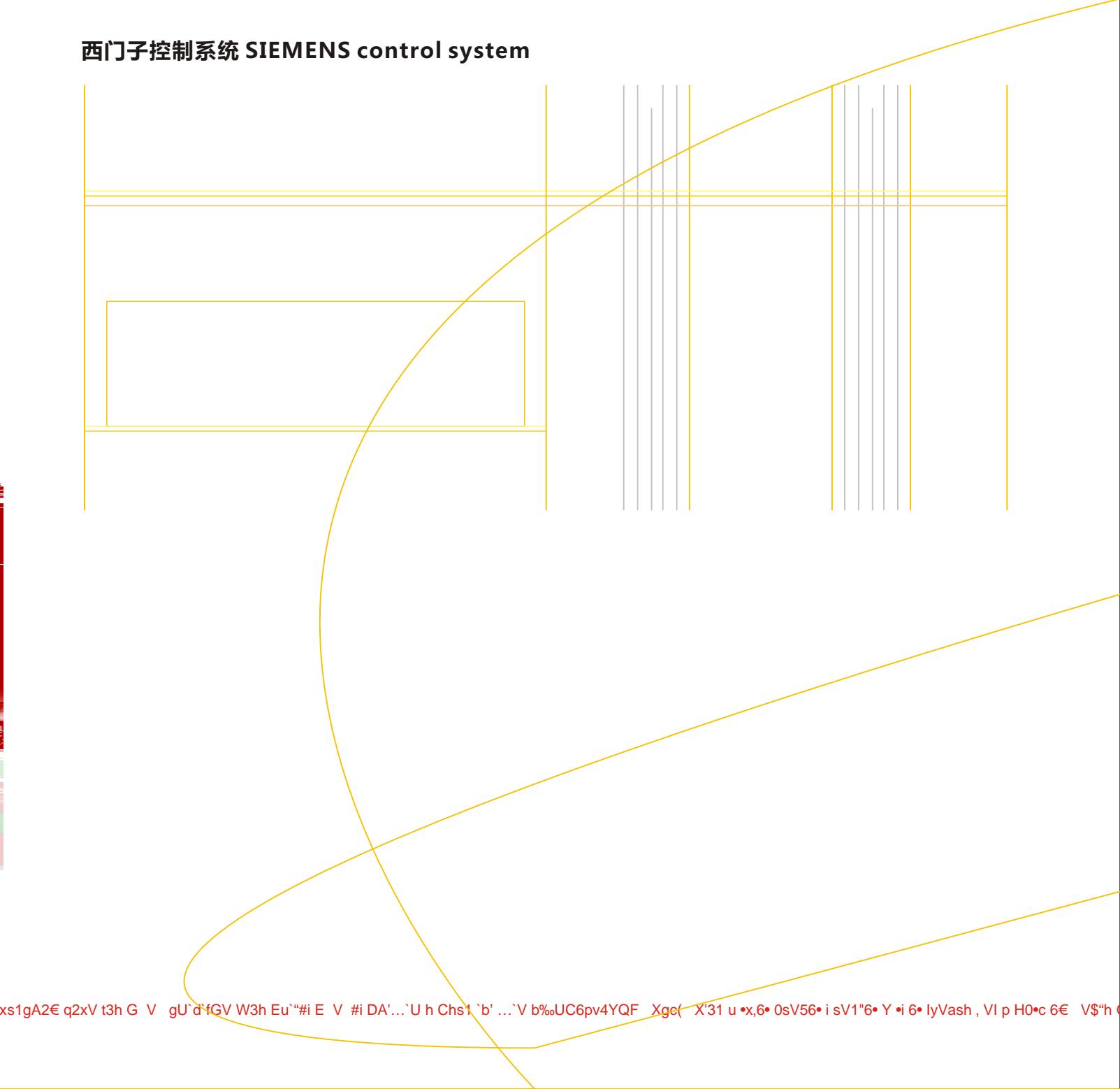
Proportional valve control

for PET preform
the fast
+ and
the mold.

Servo motor drive hydraulic system
The servo motor drives the pump unit which provides the required pressure and flow rate to the mold.

The hydraulic system was driven by a servo motor which ensures the lower energy consumption and sufficient hydraulic power supply.

西门子控制系统 SIEMENS control system



Needle Vale Of Non-cutting PET Preform Mold

	39+45	39+55	39+55	39+82
KW	12	12	36	
cavity	43	51	51	
cavity	30	30	51	
cm	96	96	20	
	32x3	32x3	48	
	257x160x220	270x160x220	280x160x220	
V/HZ	380/50	380/50	380/50	
KW	169	187	226	
Mpa	5-11	5-11	5-12	
L/min	0.8	0.8	0.8	
	700	700	900	
	25	25	25	
Mpa	0.3	0.3	0.3	0.3
L/min	100	100	120	120
Mpa	0.7-0.9	0.7-0.9	0.7-0.9	0.7-0.9
L/min	400	400	800	800
cm	840x160x240	860x160x240	880x170x250	1020x210x250
T	14	14	17	18

Cooling Water
Compressed Air
(x x) Machine Size(LxWxH)

